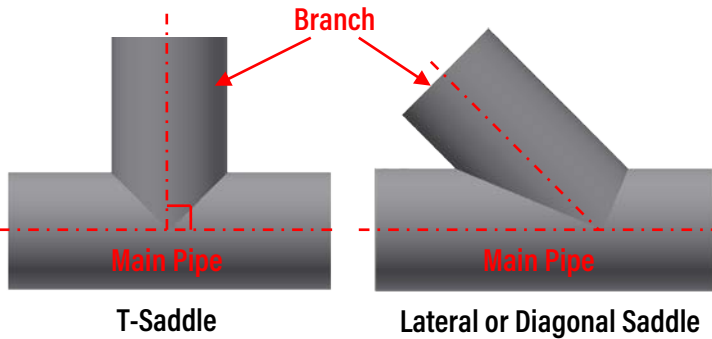




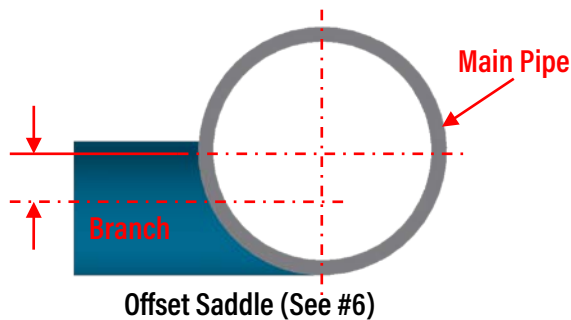
H&M Saddle Machine Shape Template Worksheet

Saddles:



T-Saddle

Lateral or Diagonal Saddle



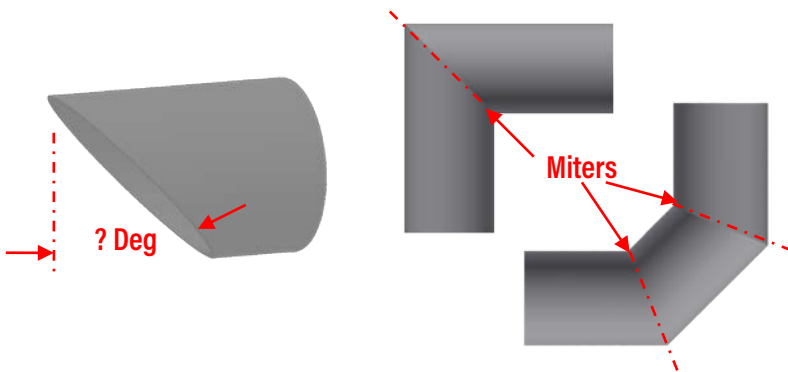
Offset Saddle (See #6)

1. Specify H&M Machine Model: _____
 - a. Example: HM00, or HM01, or #1, etc.
2. Specify Branch Pipe Size: _____
 - a. Example: 8" NPS, or 8.625" OD, or 203mm, etc.
3. Specify Branch Pipe Wall Thickness: _____
 - a. Example: Sch 40, or 0.375", or 12mm, etc.
4. Specify Main Pipe Size to which the branch will be fitted: _____
 - a. Example: 8" NPS, or 8.625" OD, or 203mm etc.
5. Specify the angle of intersection: _____
 - a. Example: T-Saddle, 90°, 75°, etc.
6. If the Saddle is to be offset, specify the amount of offset in inches/mm: _____
 - a. Example: 1.5" or 38.1mm offset

Note: For complex templates please provide certified drawings

Miters:

Miter Examples:



1. Specify H&M Machine Model: _____
 - a. Example: HM00, or HM01, or #1, etc.
2. Specify Branch Pipe Size: _____
 - a. Example: 8" NPS, or 8.625" OD, or 203mm, etc.
3. Specify the angle of the miter: _____
 - a. Example: 22.5°, 45°, etc.

Note: Miter templates are used to miter the end of the pipe or to make a turn in the pipe or fabricate elbows.