

MACHINES

STANDARD PIPE CUTTING AND BEVELING MACHINES

Each H&M machine is constructed of durable, lightweight, hard-anodized aluminum for easy transportation to any job site for cutting and beveling 2" to 36" pipe precisely, quickly and economically, even under the toughest conditions.



Every ring gear and saddle are precisely machined and calibrated to $\pm .025$ in concentricity and $\pm .015$ in squareness. The standard rear-mounted short saddle aids cutting and beveling in tight locations, while allowing precise back-beveling operations.

H&M's unique "split horseshoe" design permits easy placement over pipe sections. A quick-operating boomer assembly securely locks the machine to the pipe for an entire 360-degree rotation. No repositioning is ever needed! H&M's Cuboid Spacer System keeps the spacers on the machine to minimize downtime.

H&M Pipe Beveling Machines save weld prep time and money compared to hand cutting. With easy-to-follow manuals and a few minutes of instruction, any operator can easily make accurate cuts and bevels.

HOW FAST? For example when using the No. 3 Standard Beveling Machine, a 20" pipe can be cut and beveled in about four minutes!



The Original, Portable Pipe Cutting and Beveling Machine Since 1934



Standard Pipe Cutting And Beveling Machines

Model No.	Part No.	Standard Pipe Sizes				Net Weight		Shipping Weight		Shipping Dimensions		
		In.	Mm	In.	Mm	Lb.	Kg	Lb.	Kg	In.	Mm	
0	HM00		2" 60.32	2.5" 73.02	3" 88.90	4" 114.30	10	4.31	12	5.44	9 x 11 x 11	229 x 279 x 279
1	HDSS01	NEW	3" 88.90	4" 114.30	6" 168.27	8" 219.07	22	9.9	26	11.7	13 x 16 x 17	330 x 406 x 432
1	HM01		3" 88.90	4" 114.30	6" 168.27	8" 219.07	18	8.17	25	11.34	13 x 16 x 17	330 x 406 x 432
2	HM02	6" 168.27	7" 193.67	8" 219.07	10" 273.05	12" 323.85	27	12.25	38	17.24	15 x 22 x 22	381 x 559 x 559
3	HM03	12" 323.85	14" 355.60	16" 406.40	18" 457.20	20" 508.00	55	24.95	85	38.56	13 x 34 x 34	330 x 864 x 864
4	HM04		20" 508.00	22" 558.80	24" 609.60	26" 660.40	81	36.74	118	53.52	14 x 36 x 45	356 x 914 x 1,143
30	HM30		24" 609.60	26" 660.40	28" 711.20	30" 762.00	92	41.73	133	60.33	14 x 38 x 48	356 x 965 x 1,219
5	HM05		30" 762.00	32" 812.80	34" 863.60	36" 914.40	145	65.77	250	113.40	16 x 48 x 61	406 x 1,219 x 1,549

*Inches = Nominal Pipe Size Millimeters = Pipe OD Spacers for odd pipe sizes and tubing can be special ordered.
Machines are manually driven with the option to be motorized. Cuboid Spacers are standard on all H&M Saddle-Type Machines.*

